

# FILLERS – PRIMERS

CM

## SUPERFIL BY POLY-FIBER



An ultra-light, corrosion-inhibiting filler for aircraft, marine and automotive use. Adheres to composites, bare aluminum, steel and bare or varnished wood. Easy to mix & apply; mix 2 parts A:1 part B by weight; apply with squeegee; let dry overnight. Excellent sanding qualities. More consistent than hand-mixed micros. Wt: less than 5 lbs/gal. Ships Non-Hazmat.

1 Quart Kit (20oz. Resin/12oz Hdnr) .....P/N 09-28250 .....  
3 Gal Kit (2 gal.Resin/1 gal. Hdnr).....P/N 09-28260 .....

## UV SMOOTH PRIME FILLER/PRIMER



By Poly-Fiber - A waterborne linear polyurethane formulated to fill pinholes, protect against ultraviolet rays, and prime composite surfaces prior to applying epoxy primer and Poly-Fiber Aero-Thane or any polyurethane top coat paint. Apply approximately 6 coats without sanding between coats. Recommend rolling on first 3 coats and either rolling or spraying final 3 coats. Dry sand when dry.

1 qt. w/16 ccCrosslinker .....P/N 09-28280 .....  
1 gal. w/64 ccCrosslinker ....P/N 09-28290 .....

## FEATHER FILL



A sprayable polyester filler/primer used for filling of minor surface irregularities such as scratches, blemishes and exposed fiberglass threads before final sanding and painting. It adheres to bare metal, plastic filler and fiberglass with minimal surface preparation. Cures ready to sand and paint in 45 - 60 minutes. Any type of finish - lacquer, enamel, acrylics - can be applied over Feather Fill with excellent adhesion. Quart kit includes catalyst and instructions. Approximately six quarts are required for finishing a Vari-Eze.

**DO NOT WET SAND.**

#401 (1 Qt.).....P/N 01-00369 .....  
#391 (1 Gal.).....P/N 01-00370 .....

## RUST DEFENDER SANDABLE FILLER



Rust Defender is a one step finishing material from bare metal, body filler plastic, wood, aluminum, or fiberglass to a surface ready to accept any type of paint without concern about penetration of solvents or moisture. Provides fast build-up and fill, is non-shrinking, easy sanding, wet sandable and waterproof, and self-etching. Rust Defender can be sprayed or brushed on and can be built up like Bondo or Featherfill. can be be wet sanded and then is ready to sand in one hour, and it does not clog up your sandpaper. Pot life and cure time are

about one hour at 70 degrees Fahrenheit. Rust Defender is a versatile polyester filler which can save the homebuilder a lot of elbow work!

Quart.....P/N 01-00558 .....  
Gallon.....P/N 01-00559 .....

## HI BUILD POLYESTER SANDING PRIMERS



- \* Quick Build Primer
- \* Quickly fills uneven surfaces, and major imperfections
- \* Easy sanding prep for surface primer, top coats
- \* Low VOC product
- \* Perfect Primer for prestec topcoats or any other surface coatings desired
- \* Fairly Hi-Build to 120mils

Color	Size	Part No.	Price	Color	Size	Part No.	Price
Gray	Quart	09-02162	.	Gray	Gallon	09-02163	.
Black	Quart	09-02164	.	Black	Gallon	09-02165	.
White	Quart	09-02166	.	White	Gallon	09-02167	.

## AEROPOXY LIGHT FILLER



AEROPOXY Light is a two-component, lightweight epoxy patching and filler paste for foam, wood, and composite surfaces. It mixes easily, applies smoothly, bonds strongly and sands quickly to make the hard job of surface filling much easier.

Color	AEROPOXY Light Reddish Tan	Test Method Visual
Mix Ratio	2 to 1 by weight or Volume 2-3 hrs. To Shape	Calculated
Gel Time, 100 gms @ 77°F	5-6 hrs. To Sand 24 hrs. Full Cure	ASTM D2471
Specific Gravity	.49	ASTM D792
Cured Hardness	53 Shore D	ASTM D2240
Compressive Strength	2156 psi	ASTM D695

**AEROPOXY LIGHT 1/2 LB KIT -** P/N 02-30006 .....  
**AEROPOXY LIGHT 6 LB KIT -** P/N 02-30007 .....

## HYSOL EPOXY PATCH KITS



EPL0151 is a clear two part resin / hardener which is ideal for bonding fiberglass, PVC, and graphite. Cure time is 6-8 hours. EPK1C is a white 2-part resin / hardener epoxy system which is used to bond aluminum and ceramics.

EPK0151 Kit, 3.35 oz. (fiberglass)  
P/N 01-15875.....  
EPK1C Kit 4.0 oz kit (aluminum)  
P/N 01-15880.....

## LITE WEIGHT FILLER



Lite Weight autobody filler is a very versatile filler which is excellent for holding jig blocks in place during composite construction. Applies evenly and allows sanding within minutes. Cures well even in humid climates. Creme hardener is included.

Quart.....P/N 01-00243.....  
Gallon.....P/N 01-00244.....

## WEST SYSTEM 410 MICROLIGHT



An excellent filler which provides easy workability for a variety of applications. Easy to sand and cures to a neutral tan color.

1.7 Oz .....P/N 01-08780.....  
4.3 Oz. ....P/N 01-08785.....

## EPOXY SURFACE COAT



#1099 is a white, thickened epoxy material used to create the durable surface coat on room temperature epoxy molds. This surface coat can be brushed on as thick as 1/8" at a time without developing runs or sags. It is specially formulated to provide strong interlaminar bonds with the reinforcing materials, even if it is left unsupported overnight. #1099 readily accepts all our pigments, resists chipping and cracking, and retains its high gloss.

Mix Ratio by Weight - 100:11.

3.33 lb. Quart kit ..... P/N 09-01099.....  
Case.....P/N 09-01099-1 .....

## PRIME COAT PRIMER / FILLER



Prime Coat is a sandable, quick-drying aerosol primer which fills pin holes and scratches caused by sanding on fiberglass, wood, metals and many plastics. Prime Coat will prepare the surface of materials for the finish coat and provides an effective corrosion barrier as well. Prime Coat is zinc chromate yellow and can be used under lacquer, enamel, acrylic or epoxy finish coats. 11 oz. can.

P/N 01-00305 .....